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|                   | SECURITY INFORMATION  |  |
|-------------------|---|--|
|                   | INFORMATION REPORT  | REPORT NO.   |
|                   |   | CD NO.   |
| COUNTRY           | East Germany  | DATE DISTR. 15 October 1952  |
| SUBJECT<br>25X1   | The Production of Gear Wheels at Ernst Thaelmann (formerly Krupp-Gruson) (SAG Amo)  | NO. OF PAGES 2   |
|                   |   | NO. OF ENCLS. (LISTED BELOW)   |
|                   | 25X1  | SUPPLEMENT TO<br>REPORT NO.  |
| AND 794, OF THE U | TES, WITHIN THE MEANING OF TITLE 18, SECTIONS 793  S. CODE, AS MENDED. ITS TRANSMISSION OR REVE- TENTS TO OR RECEIPT BY AN UNAUTHORIZED PERSON IS THE REPRODUCTION OF THIS FORM IS PROHIBITED.  25X1  | LUATED INFORMATION   |
|                   |   |  |
| 1.                | Gear wheel production of 1.5 m diameter and over.   | 100<br>2   |
|                   | In Appendix A is a complete list of gear wheels of and over, to be produced by Ernst Thaelmann during   |  |
| 2.                | The production of double reduction ( gearing for  | r naval and merchant shipping.   |
|                   | The only gear production carried out by Ernst Thae for machinery produced by the plant. Special comm  |  |
| 1                 | commissions cannot be carried out by the plant bec  |  |
| 3.                | commissions cannot be carried out by the plant bec capacity of the gear department.   |  |
| 3.                | commissions cannot be carried out by the plant bec capacity of the gear department.   | ause of the small production   |
| 3.                | commissions cannot be carried out by the plant beccapacity of the gear department.  Remarks:  (a) A new Russian director general, Timoshenko,fm 'Magdeburg'.  (b) the new Russian director  | ause of the small production  u, has taken over the SAGWAmo  25.  or general expressed great |
|                   | commissions cannot be carried out by the plant beccapacity of the gear department.  Remarks:  (a) A new Russian director general, Timoshenko,fm  Magdeburg:   | u, has taken over the SAGUAmo  or general expressed great , of crane production.             |
| <b>3.</b>         | commissions cannot be carried out by the plant beccapacity of the gear department.  Remarks:  (a) A new Russian director general, Timoshenko,fm 'Magdeburg'  (b) the new Russian direct interest in the completion, according to plan he would make it his busines  | or general expressed great, of crane production.   |
|                   | commissions cannot be carried out by the plant beccapacity of the gear department.  Remarks:  (a) A new Russian director general, Timoshenko,free Magdeburg.  (b) the new Russian direct interest in the completion, according to plant he would make it his business dates were upheld.  (c) Difficulties in the construction of cranes ha | or general expressed great, of crane production.   |

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| Model      | No of teeth | Teeth<br>meas-<br>urement | Pitch<br>circle<br>dia: | No: | Nomenclature   |  |
|------------|-------------|---------------------------|-------------------------|-----|--|--|
| 22         | 57          | 220                       | 1254                    | 1   | Cylinder wheel for 25 ton pouring crane                |  |
| 20         | 73          | 230                       | 1400                    | 1   | Spur gear for stripping crane                          |  |
| 22         | 57          | 220                       | 1251                    | 1   | Pinion for pouring crane No 7, 26 tons                 |  |
| 17         | 79          | 220                       | 1543                    | 1·  | Spur gear for drive for lifting table (Hubtisch)       |  |
| 20         | 73          | 330                       | 1400                    | 2   | Cylinder wheels for trolley for stripping crane.       |  |
| <u>i</u> 6 | 88          | 160                       | 1408                    | 2   | Pinion shafts for 75 ton pouring crane                 |  |
| 20         | 81          | _                         | 1620                    | 2   | Gear Wheels for Shaft III driving                      |  |
| 19         | 170         | 360                       | 1530                    | 2   | " " machinery for cooling bed. (Kuehlbett)             |  |
| 17         | 79          | 220                       | 1543                    | 2   | Gear wheels for drive for lifting table (Hubtisch)     |  |
| 12         | 172         | -                         | 2064                    | 1   |  |  |
| 26         | 82          | 300                       | 2132                    | 6   | Cylinder wheels for trolley for pouring crane No. 7    |  |
| 22         | 144         | 240                       | 3168                    | 4   | Toothed rim, special construction                      |  |
| 18         | 182         | 300                       | 3116                    | l   | Toothed rim spare for roller mill                      |  |
| 18         | 182         | 300                       | 3276                    | 2   | " " spares for wet tube mill                           |  |
| 26         | 82          | 300                       | 2132                    | 6   | Cylinder wheels for pouring crane No. 7                |  |
| 16         | 1205        | 6 <b>0</b> 9              | 1680                    | 1   | Pinion shaft for special machinery<br>for rolling mill |  |
| 16         | 117         | 609                       | 1842                    | 1   | Spur gear for Quarto Scaffolding (Geruest)             |  |
| 10         | 152         | 360                       | 1520                    | 15  | Spur gears for sludge pumps                            |  |
| 16         | 166         | 800                       | 2656                    | 1   | Spur gear with shaft                                   |  |
| 12         | 136         | 720                       | 1632                    | 1.  | Spur gear  |  |
| 16         | 180         | 609                       | 2880                    | 1   | " for Quarto-scaffolding (Geruest)                     |  |
| 16         | 176         | 130                       | 2816                    | 2   | Toothed rims with wheels                               |  |
| 22         | 144         | 200                       | 3168                    | 3   | Toothed rims in three parts                            |  |
| 18         | 182         | 300                       | 3116                    | 1   | Toothed rim for rolling mill                           |  |
| 22         | 144         | 240                       | 3168                    | 1   | " " various drives.                                    |  |
| 22         | 144         | 240                       | 3168                    | 3   | " " in two parts                                       |  |
| 8          | 190         | 100                       | 1510                    | 3   | " for special drive for rolling mill.                  |  |

1. Comment: Quarto = quarter hardened.

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